DRAWING MADE IN THIRD ANGLE PROJECTION
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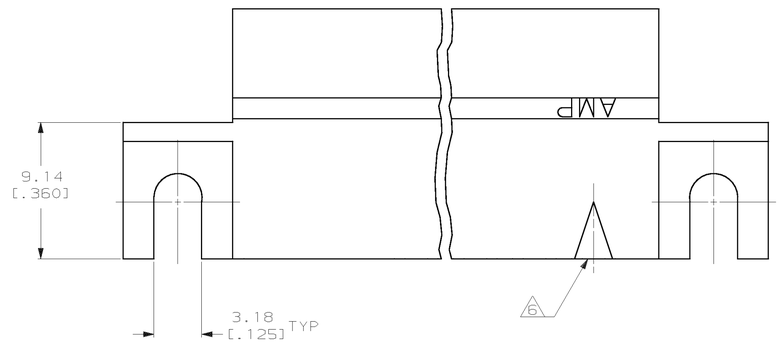
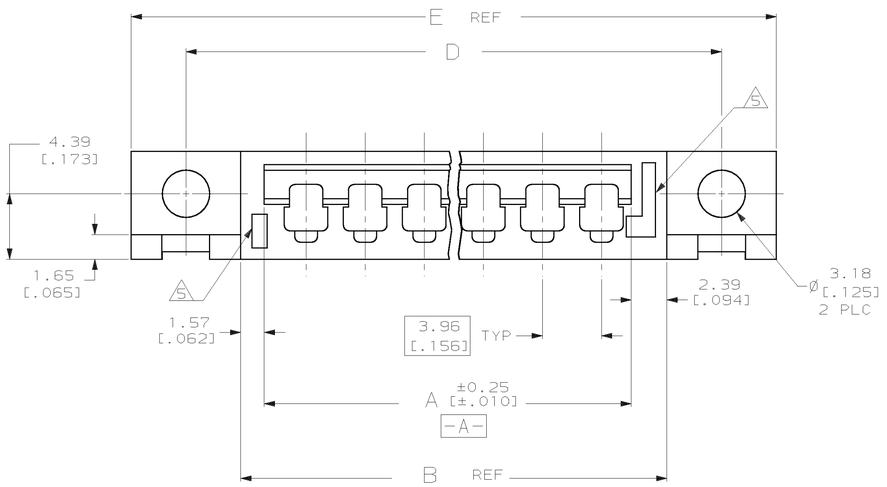
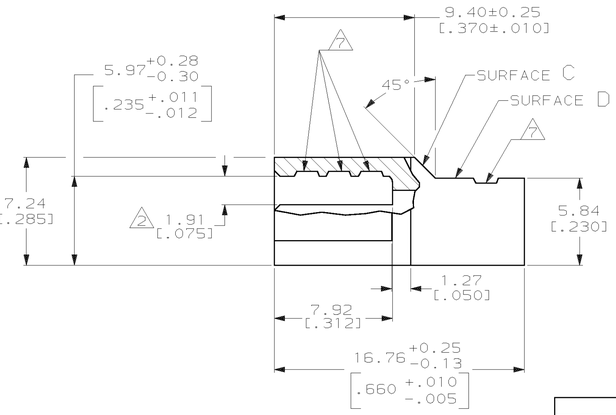
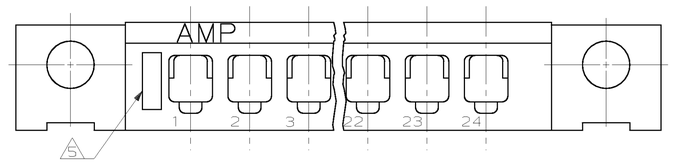
LOC	DIST	P	F
CM	52		

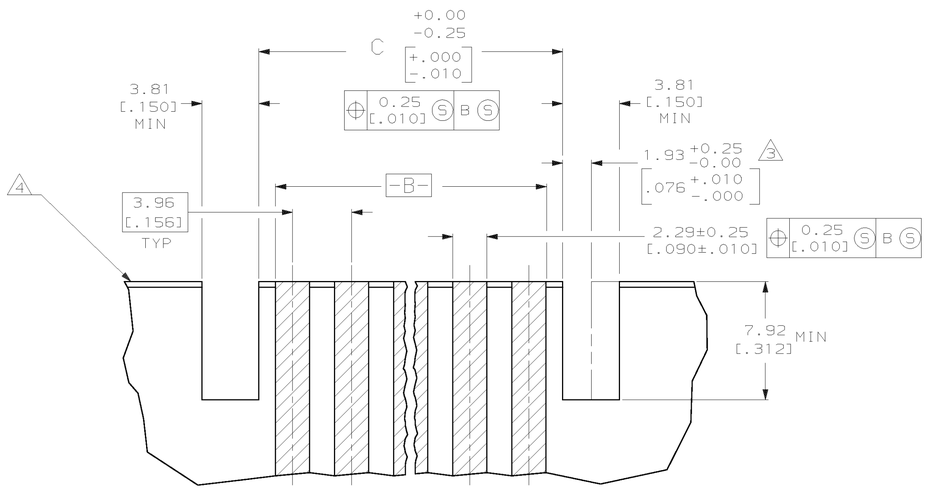
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPD
	P	OBS -10,-15 & -20 PER EC 0730-0162-96	6-11-97	JH RS











RECOMMENDED LAYOUT PATTERN
FOR 1.575±0.191 [.0620±.0075] THICK
P.C. BOARD INCLUDING CIRCUITRY

1. HOUSING ACCEPTS CONTACTS P/N 61668 OR 350194.
2. MEASURED AT ENDS OF CARD SLOT.
3. RECOMMENDED CUTOUT FOR HOUSING POLARIZATION. WHERE REQUIRED.
4. 0.38 [.015] MIN X 45° CHAMFER RECOMMENDED ON BOTH SIDES OF BOARD.
5. CORING OPTIONAL.
6. OPTIONAL FROSTED SURFACE LOCATED ON ℄ OF CIRCUIT NO. 1; ANOTHER OPTION IS A RECESSED TRIANGLE ON SURFACE C WITH A FROSTED AMP LOGO ON SURFACE D.
7. OPTIONAL PULL GROOVE AS REQUIRED FOR MOLDING.
8. DIMENSIONS IN BRACKETS ARE IN INCHES.

E	D	C	B	A	NO OF CIRCUITS	PART NO.
67.06[2.640]	59.13[2.328]	48.13[1.895]	52.37[2.062]	48.41[1.906]	12	1-640137-2

PART NO

DO NOT SCALE PRINT.
UNLESS SPECIFIED
DIMENSIONS IN mm [INCHES]
TOLERANCES ON :
2 PLC DEC ± -
3 PLC DEC ± 0.13 [.005]
ANGLES ± -

MATERIAL
POLYESTER, UL94V-0
(NATURAL)

FINISH
-

DR 7-31-92 K. SALMON
CHK 7-31-92 R. SWING
APPD 7-31-92 W. LONG
APPD 7-31-92 W. LONG
PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT -

AMP Incorporated
Harrisburg, PA 17105-3608

NAME
HOUSING, EDGE CONNECTOR, BIFURCATED LEAF

SIZE D | CAGE CODE 00779 | DRAWING NO 640137
SCALE 5:1 | SHEET 1 OF 1

METRIC

CUSTOMER DRAWING